

PRODUCT DATA SHEET

Date: 05/15/2024

Spinnaker

550 Summit Avenue Troy, Oh 45373 800 543-9452

58# PrimeglosTM Cover-up ** BP-164 ** 40# liner

Item#: 0048944

	TRIMLESS PROGRAMS			
	Dist. Ctr	Length	Min. Width	Core
	Troy, Ohio	2.5 K	3"	3"
	Troy, Ohio	5 K	3"	3"
	Troy, Ohio	10 K	4"	3"
	New York	5 K	3"	3"
	New York	10 K	4"	3"
	New York	2.5 K	3"	3"
	Chicago	2.5 K	3"	3"
	Chicago	5 K	3"	3"
	Chicago	10 K	4"	3"
	Ontario, CA	2.5 K	3"	3"
	Ontario, CA	5 K	3"	3"
	Ontario, CA	10 K	4"	3"
	applications requiring underlying text or graphics to be hidden. This facestock demonstrates excellent print characteristics when printed using flexo, offset, or letterpress. It can be continuous laser printed when used with the appropriate adhesive and liner combination.			
	Typical Value	Typical Value		
Basis Weight:	58 #/3300 ft ²			
Caliper:	3.0 mils			
Tensile MD/CD:	35 / 18 #/inch			
Gloss:	72%			
Tear MD/CD:	43 / 56 grams			
Opacity:	>95%			
Parker Print:	.9 microns			
Brightness:	90%			

Adhesive: **BP-164**

A general purpose hot melt adhesive with excellent quick-stick properties. This adhesive exhibits excellent adhesion to a broad range of packaging surfaces and has improved die cutting and stripping attributes compared to other hot melt rubber based adhesives.

	Typical Value
Coat Weight:	14 #/3300 ft ²
Coat Weight:	20.72 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	63
Loop Tack, oz.:	97
Service Temperature:	-50 to 150 °F
Minimum Application Temperature:	40 °F
Shear (1000g):	456 minutes

Release Liner: 40# liner

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

Basis Weight: Caliper: Tensile MD/CD: Tear MD/CD: Opacity:

Typical Value 41 #/3000 ft²

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2.5 mils 34 / 21 #/inch 34 / 36 grams 69 max%

Total Product Caliper: 6.1 mils **Product Basis Weight Per MMSI:** 246.53 # **Shelf Life:** 12 month(s) when stored at 72° F, 50% RH For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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